

# USA SAFETY DATA SHEET

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **AMN 6040B**  
Product Use/Class: **Elastomeric Coating, Part B**

Forsch Polymer Corp.  
3025 S. Wyandot St.  
Englewood, CO.80110

Telephone: 303-322-9611  
Non-Transportation Emergency: 303-548-7716

**EFFECTIVE DATE:** 05/14/2015

## 2. HAZARDS IDENTIFICATION

### GHS CLASSIFICATION:

Flammable liquids Category 3  
Acute toxicity Oral Category 4 - 24.2% of the mixture consists of ingredient(s) of unknown toxicity.  
Acute toxicity Inhalation - Dust and Mist Category 4 - 24.2% of the mixture consists of ingredient(s) of unknown toxicity.  
Acute toxicity Inhalation - Vapours Category 4 - 24.2% of the mixture consists of ingredient(s) of unknown toxicity.  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2B  
Skin sensitization Category 1  
Respiratory sensitization Category 1  
Specific target organ systemic toxicity (single exposure) Category 3  
Hazardous to the aquatic environment - acute hazard Category 2  
Hazardous to the aquatic environment - chronic hazard Category 2

### GHS LABEL ELEMENTS:

#### Symbol(s)



#### Signal Word

DANGER

#### Hazard Statements

Flammable liquid and vapor.  
*Harmful if swallowed.*  
Harmful if inhaled.  
Causes skin irritation.  
Causes eye irritation.  
May cause an allergic skin reaction.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause drowsiness or dizziness.  
May cause respiratory irritation.  
Toxic to aquatic life.  
Toxic to aquatic life with long lasting effects.

#### Precautionary Statements

##### Prevention

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Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Ground/Bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Wear protective gloves/protective clothing/eye protection/face protection.  
In case of inadequate ventilation wear respiratory protection.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wash thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing should not be allowed out of the workplace.  
Avoid release to the environment.

#### Response

In case of fire: refer to section 5 of SDS for extinguishing media.  
Call a POISON CENTER or doctor/physician if you feel unwell.  
Specific treatment (see supplemental first aid instructions on this label).  
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If skin irritation or rash occurs: Get medical advice/attention.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
Rinse mouth.  
Collect spillage.

#### Storage

Store in a well-ventilated place. Keep cool.  
Store in a well-ventilated place. Keep container tightly closed.  
Store locked up.

#### Disposal:

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

#### Other Hazards:

This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).

Acute: Vapor harmful; may affect the brain or nervous system causing dizziness, headache or nausea. Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath. May cause central nervous system depression characterized by the following progressive steps: headache, dizziness, staggering gait, confusion, unconsciousness or coma. May be absorbed through the skin in harmful amounts.

Chronic: Repeated or prolonged solvent overexposure may result in permanent central nervous system damage.  
Prolonged or repeated contact may result in dermatitis.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Range
Methyl n-amyl ketone	110-43-0	75 - 80 %
P-Phenylenediamine	106-50-3	0.9 - 1 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

### 4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

## 5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL: Combustible liquid and vapor. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks, open flame, and other sources of ignition. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). Water spray may be ineffective. If water is used, fog nozzles are preferable.

## 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT, AND EMERGENCY PROCEDURES: Remove all sources of ignition (flame, hot surfaces, and electrical, static or frictional sparks). Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

ENVIRONMENTAL PRECAUTIONS: Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP: Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Contain and remove with inert absorbent material and non-sparking tools. Before attempting cleanup, refer to hazard caution information in other sections of the SDS form.

## 7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation. Because empty containers may retain product residue and flammable vapors, keep away from heat, sparks and flame; do not cut, puncture or weld on or near the empty container. Do not smoke where this product is used or stored.

STORAGE: Do not store or use near heat, sparks, or open flame. Refer to OSHA 29CFR Part 1910.106 "Flammable and Combustible Liquids" for specific storage requirements. Store only in well-ventilated areas. Do not puncture, drag, or slide container. Keep container closed when not in use.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### COMPONENT EXPOSURE LIMIT

Chemical Name	ACGIH TLV-	ACGIH TLV-	OSHA PEL-	OSHA PEL-	Skin
	TWA	STEL	TWA	CEILING	
Methyl n-amyl ketone	50 ppm	N.E.	465 mg/m3 100 ppm	N.E.	N.A.
P-Phenylenediamine	0.1 mg/m3	N.E.	0.1 mg/m3	N.E.	S

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

**Engineering controls:** Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits. Caution: Solvent vapors are heavier than air and collect in lower levels of the work area.

**PERSONAL PROTECTION MEASURES/EQUIPMENT:**

**RESPIRATORY PROTECTION:** Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

**SKIN PROTECTION:** Use neoprene, nitrile, or rubber gloves to prevent skin contact.

**EYE PROTECTION:** Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

**OTHER PROTECTIVE EQUIPMENT:** Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

**HYGIENIC PRACTICES:** Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Typical values, not to be used for specification purposes.

<b>ODOR:</b>	Solvent	<b>VAPOR PRESSURE:</b>	VAPOR	N.D.
<b>APPEARANCE:</b>	Amber	<b>DENSITY: LOWER</b>		Heavier than Air
<b>PHYSICAL STATE:</b>	Liquid	<b>EXPLOSIVE LIMIT: UPPER</b>		1.1 %(V)
<b>FLASH POINT:</b>	110 °F, 43 °C Setaflash Closed Cup	<b>EXPLOSIVE LIMIT:</b>		7.9 %(V)
<b>BOILING RANGE:</b>	148 °C	<b>EVAPORATION RATE:</b>		Slower than n-butyl- acetate
<b>AUTOIGNITION TEMPERATURE:</b>	N.D.	<b>DENSITY:</b>		0.84 g/cm <sup>3</sup> - 7.01 lb/gal
<b>DECOMPOSITION TEMPERATURE:</b>	N.D.	<b>VISCOSITY, DYNAMIC:</b>		>1,880 mPa.s @ 25 °C
<b>ODOR THRESHOLD:</b>	N.D.	<b>VISCOSITY, KINEMATIC:</b>		22,238 mm <sup>2</sup> /s @ 25 °C
<b>SOLUBILITY IN H<sub>2</sub>O:</b>	Insoluble	<b>VOLATILE BY WEIGHT:</b>		75.74 %
<b>pH:</b>	N.A.	<b>VOLATILE BY VOLUME:</b>		78.86 %
<b>FREEZE POINT:</b>	N.D.	<b>VOC CALCULATED:</b>		5.32 lb/gal, 637 g/l
<b>COEFFICIENT OF WATER/OIL DISTRIBUTION:</b>	N.D.			

**LEGEND:** N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

**10. STABILITY AND REACTIVITY**

**HAZARDOUS POLYMERIZATION:** Hazardous polymerization will not occur under normal conditions.

**STABILITY:** Product is stable under normal storage conditions.

**CONDITIONS TO AVOID:** High temperatures. Sources of ignition.

**INCOMPATIBILITY:** Strong acids, bases, and strong oxidizers.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon monoxide, carbon dioxide

**11. TOXICOLOGICAL INFORMATION**

**EXPOSURE PATH:** Refer to section 2 of this SDS.

**SYMPTOMS:** Refer to section 2 of this SDS.

**TOXICITY MEASURES:**

Chemical Name	LD50/LC50
Methyl n-amyl ketone	Oral LD50: Rat 1,670 mg/kg Oral LD50: Rat 1,600 mg/kg Dermal LD50: Rabbit 12600 ILL/kg Dermal LD50: Rabbit 12.6 mL/kg Inhalation LC50: Rat >2000 ppm/4 h
P-Phenylenediamine	Oral LD50: Rat 80 mg/kg Dermal LD50: Rabbit > 5,000 mg/kg Inhalation LC50: Rat 920 mg/m3 /4 h

**Germ cell mutagenicity:** No classification proposed

**Carcinogenicity:** No classification proposed

**Reproductive toxicity:** No classification proposed

**12. ECOLOGICAL INFORMATION**

**ECOTOXICITY:**

Chemical Name	Ecotoxicity,
Methyl n-amyl ketone	Fish: Pimephales promelas 126 - 137 mg/196 h flow-through
P-Phenylenediamine	Fish: Pimephales promelas 0.06 mg/196 h Static Invertebrates: Daphnia maana 0.28 mg/148 h Plants: Pseudokirchneriella subcapitata 0.28 mg/196 h

**PERSISTENCE AND DEGRADABILITY:** Not determined for this product.

**BIOACCUMULATIVE:** Not determined for this product.

**MOBILITY IN SOIL:** Not determined for this product.

**OTHER ADVERSE EFFECTS:** Not determined for this product.

**13. DISPOSAL CONSIDERATIONS**

**DISPOSAL METHOD:** Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

**14. TRANSPORT INFORMATION**

**US DOT Road**

**DOT Proper Shipping Name:** Paint  
**DOT Hazard Class:** 3  
**SECONDARY HAZARD:** None  
**DOT UN/NA Number:** 1263  
**Packing Group:** III  
**Emergency Response Guide Number:** 128

**IATA Cargo**

**PROPER SHIPPING NAME:** Paint  
**DOT Hazard Class:** 3  
**HAZARD CLASS:** None

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UN-NUMBER: 1263  
PACKING GROUP: III  
EMS: 3L

IMDG

PROPER SHIPPING NAME: Paint  
DOT Hazard Class: 3  
HAZARD CLASS: None  
UN-NUMBER: 1263  
PACKING GROUP: 111  
EMS: F-E

The listed transportation classification applies to US DOT Road, IATA Cargo, and IMDG non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

15. REGULATORY INFORMATION
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U.S. FEDERAL REGULATIONS: AS FOLLOWS:

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

Chemical Name	CAS Number	Weight % Less Than
P-Phenylenediamine	106-50-3	1.0 %

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

NONE

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16. OTHER INFORMATION

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

HMIS RATINGS - HEALTH: 2 FLAMMABILITY: 2 PHYSICAL HAZARD: 0 \* -

Indicates a chronic hazard; see Section 2

Revision: New GHS SDS Format

Effective Date: 05/14/2015

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.